

Factory-Verified Replacement

MERYDOM 12-25 1155/1-03240

Certified for interchange with IMO 12-25 1155/1-03240.  
This document consolidates the public product record,  
complete published specifications, technical media,  
source traceability and engineering confirmation notes.

**LEVEL 3 - MERYDOM ENGINEERING VERIFIED**

Reviewed by MERYDOM Engineering Department. Final application approval must confirm loads, duty cycle, mounting rigidity, bolt capacity, lubrication and operating conditions.

MERYDOM MODEL

12-25 1155/1-03240

REFERENCE

IMO 12-25 1155/1-03240

SERIES

125 Series

STRUCTURE

Sfere a quattro punti di contatto

OVERALL OD

1,255 mm

OVERALL ID

1,010 mm

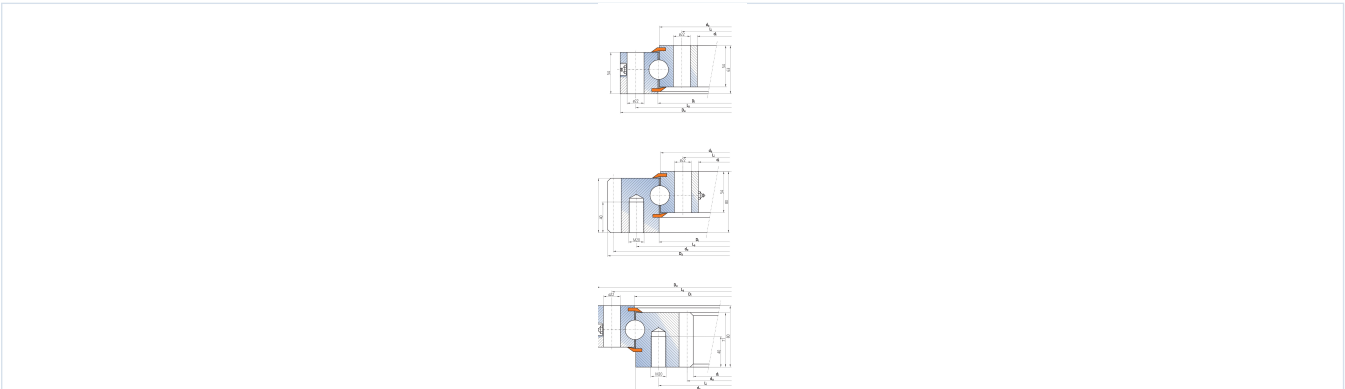
OVERALL HEIGHT

mm

GEAR

Dentatura interna

Published Technical Drawing



## Complete Product Data

All values below are generated from the current public verified replacement record. Source values are retained and metric references are shown where available.

| MERYDOM CERTIFIED PRODUCT            |                                        |
|--------------------------------------|----------------------------------------|
| Product brand                        | MERYDOM                                |
| MERYDOM model                        | 12-25 1155/1-03240                     |
| Certified interchangeable with       | IMO 12-25 1155/1-03240                 |
| Verification status                  | Level 3 - MERYDOM Engineering Verified |
| Reviewed by                          | MERYDOM Engineering Department         |
| Public record UID                    | YTGCHOZKPP3IT2OQOECSNVUJWL             |
| MATERIALS                            |                                        |
| Configurable ring material options   | 42CrMo / 50Mn                          |
| Seal material                        | NBR - Nitrile rubber                   |
| Configurable spacer material options | Engineering nylon / Brass              |
| IDENTIFICATION                       |                                        |
| Reference brand                      | IMO                                    |
| Reference series                     | 125 Series                             |
| Reference model                      | 12-25 1155/1-03240                     |
| Bearing structure                    | Sfere a quattro punti di contatto      |
| Gear arrangement                     | Dentatura interna                      |
| DIMENSION                            |                                        |
| Overall outside diameter (Da)        | 1.255 mm                               |
| Overall inside diameter (di)         | 1.010 mm                               |
| MOUNTING                             |                                        |
| Outer ring bolt circle (La)          | 180 mm                                 |

Complete Product Data

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| MOUNTING (CONTINUED)                              |                                                               |
|---------------------------------------------------|---------------------------------------------------------------|
| Outer ring mounting-hole count (na)               | 1.215                                                         |
| Common mounting-hole diameter (B)                 | 36 mm                                                         |
| Inner ring bolt circle (Li)                       | 1.094 mm                                                      |
| Inner ring mounting-hole count (ni)               | 36                                                            |
| GEAR                                              |                                                               |
| Gear pitch diameter (d)                           | 1.030 mm                                                      |
| Gear module (m)                                   | 10 mm                                                         |
| Gear tooth count (z)                              | 103                                                           |
| PERFORMANCE                                       |                                                               |
| Permitted circumferential force, normal (fz_norm) | 47 kN                                                         |
| Permitted circumferential force, maximum (fz_max) | 86 kN                                                         |
| Static radial load rating (Co_rad)                | 1.151 kN                                                      |
| Static axial load rating (Co_ax)                  | 3.080 kN                                                      |
| Dynamic radial load rating (C_rad)                | 351 kN                                                        |
| Dynamic axial load rating (C_ax)                  | 409 kN                                                        |
| PERFORMANCE RATINGS                               |                                                               |
| Fz Norm                                           | 47 kN   Not simultaneous with other listed dynamic ratings    |
| Fz Max                                            | 86 kN   Not simultaneous with other listed dynamic ratings    |
| Co Rad                                            | 1.151 kN   Not simultaneous with other listed dynamic ratings |
| Co Ax                                             | 3.080 kN   Not simultaneous with other listed dynamic ratings |

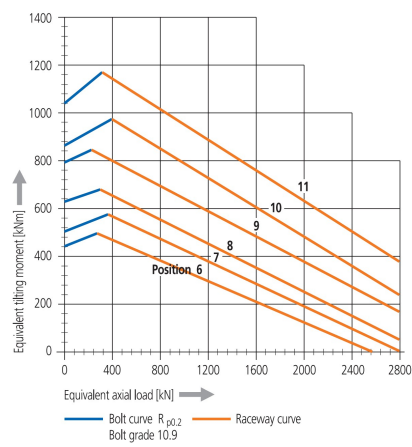
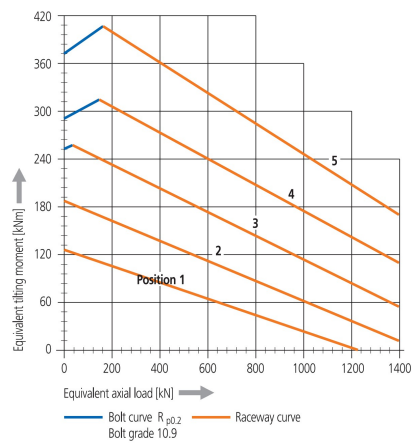
Complete Product Data

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| PERFORMANCE RATINGS (CONTINUED) |                                                                                                               |
|---------------------------------|---------------------------------------------------------------------------------------------------------------|
| C Rad                           | 351 kN   Not simultaneous with other listed dynamic ratings                                                   |
| C Ax                            | 409 kN   Not simultaneous with other listed dynamic ratings                                                   |
| MOUNTING INTERFACES             |                                                                                                               |
| Outer ring mounting             | 1215 holes - B 36 mm                                                                                          |
| Inner ring mounting             | 36 holes - B 36 mm                                                                                            |
| GEAR INTERFACE                  |                                                                                                               |
| Pitch system                    | module                                                                                                        |
| Module reference                | 10 mm                                                                                                         |
| Number of teeth                 | 103                                                                                                           |
| SOURCE TRACEABILITY             |                                                                                                               |
| Source document code            | IMO_SINGLE_ROW_BALL_EN                                                                                        |
| Source file                     | imo_dkugeldrehverbindungen_einreihig-en.pdf                                                                   |
| PDF page                        | 11                                                                                                            |
| Printed page                    | Not published                                                                                                 |
| Source language                 | EN                                                                                                            |
| Original unit system            | Metric                                                                                                        |
| PUBLISHED TECHNICAL MEDIA       |                                                                                                               |
| Load Curve Chart                | imo-12251155103240-curve.webp   SHA-256:<br>ef242f703ea11704bdb9793ea79efabed993f8188faac34ceb6e0c7dc04e6247  |
| Outline Drawing                 | imo-12251155103240-drawing.webp   SHA-256:<br>806f4774c02ec65b7588ba1d66881a2184d32a044cd674ef98bede5cbf53f13 |

Published Load / Performance Chart

Use the published chart as a preliminary selection aid only. The model legend, curve family and source document must be reviewed together with the operating load case.



Radial clearance: 0 - 0.25 mm  
Axial clearance: 0 - 0.4 mm  
Bearing ring material: C45N  
4 Taper type grease nipples on circumference  
Mounting holes equally spaced  
Raceway system supplied pre-lubricated  
Dimensions without tolerances DIN ISO 2768 coarse

imo-12251155103240-curve.webp | SHA-256: ef242f703ea11704bdb9793ea79efabed993f8188faac34ceb6e0c7dc04e6247

Engineering note: final approval must also consider mounting rigidity, bolt capacity, duty cycle, lubrication, temperature, environment and installation conditions.

## Source and Verification Traceability

### PUBLIC RECORD UID

YTGCH0ZKPP3IT20QOECSNVUJWL

### SOURCE DOCUMENT

IMO\_SINGLE\_ROW\_BALL\_EN

### SOURCE FILE

imo\_dkugeldrehverbindungen\_einreihig-en.pdf

### SOURCE LOCATION

PDF page 11 | Printed page Not published

### VERIFICATION

Level 3 - MERYDOM Engineering  
Verified

### REVIEWED BY

MERYDOM Engineering Department

## Engineering Confirmation Boundary

- 1 Confirm the exact model designation and all installation-envelope dimensions.
- 2 Confirm mounting-hole quantity, bolt circle, hole specification, bolt grade and preload.
- 3 Confirm gear arrangement, pitch system, tooth count, backlash and mating-pinion data.
- 4 Confirm axial, radial and moment loads, load combinations, duty cycle and required life.
- 5 Confirm support flatness and stiffness, lubrication, sealing, temperature and environment.
- 6 Final drawing revision, manufacturing tolerances and documentation package are confirmed with the quotation.

### Request Price, Delivery and Final Engineering Confirmation

Email: jovi@merydom.com | Email: andi@merydom.com | WhatsApp: +86 17705201170

Product page: <https://rotnex.com/it/prodotti/cuscinetti-di-rotazione-sostitutivi/imo/12-25-1155-1-03240/>

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