

Factory-Verified Replacement

MERYDOM VI152A04

Certified for interchange with La Leonessa VI152A04. This document consolidates the public product record, complete published specifications, technical media, source traceability and engineering confirmation notes.

LEVEL 3 - MERYDOM ENGINEERING VERIFIED

Reviewed by MERYDOM Engineering Department. Final application approval must confirm loads, duty cycle, mounting rigidity, bolt capacity, lubrication and operating conditions.

MERYDOM MODEL

VI152A04

SERIES

1SI Series

OVERALL OD

1,521 mm

OVERALL HEIGHT

129 mm

REFERENCE

La Leonessa VI152A04

STRUCTURE

Sfere a quattro punti di contatto

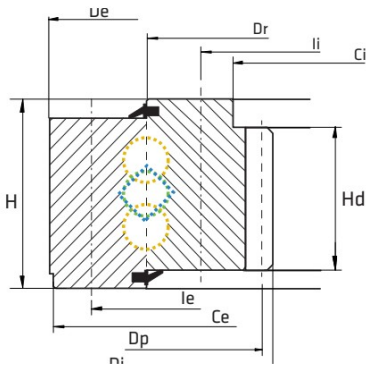
OVERALL ID

1,214.9 mm

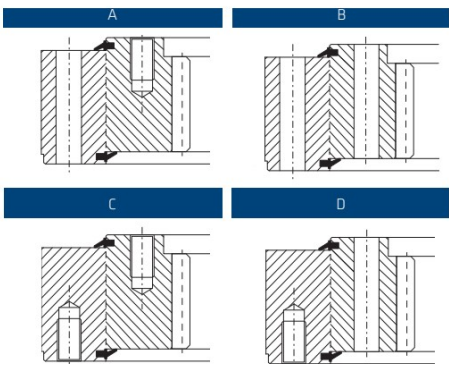
GEAR

Dentatura interna

Published Technical Drawing



la-leonessa-1si-drawing.webp



Complete Product Data

All values below are generated from the current public verified replacement record. Source values are retained and metric references are shown where available.

MERYDOM CERTIFIED PRODUCT	
Product brand	MERYDOM
MERYDOM model	VI152A04
Certified interchangeable with	La Leonessa VI152A04
Verification status	Level 3 - MERYDOM Engineering Verified
Reviewed by	MERYDOM Engineering Department
Public record UID	27RME4IXNVYWSUROHIZSX54U4Z
MATERIALS	
Configurable ring material options	42CrMo / 50Mn
Seal material	NBR - Nitrile rubber
Configurable spacer material options	Engineering nylon / Brass
IDENTIFICATION	
Reference brand	La Leonessa
Reference series	1SI Series
Reference model	VI152A04
Bearing structure	Sfere a quattro punti di contatto
Gear arrangement	Dentatura interna
DIMENSION	
Mass (P)	490 kg
Overall outside diameter (De)	1.521 mm
Overall inside diameter (Di)	1.214,9 mm

Complete Product Data

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DIMENSION (CONTINUED)	
Overall height (H)	129 mm
Dim Dr (Dr)	1.387,5 mm
MOUNTING	
Outer ring bolt circle (Ie)	1.469 mm
Outer ring mounting-hole count (ne)	56
Outer ring mounting-hole specification (Me)	M24
Inner ring bolt circle (Ii)	1.315 mm
Inner ring mounting-hole count (ni)	48
Inner ring mounting-hole specification (Mi)	M24
GEAR	
Gear module (m)	12 mm
Gear tooth count (z)	101
Addendum modification product $x \cdot m$ (xm)	12,25 mm
Liebherr catalogue gear dimension $k \cdot m$ (km)	1,2 mm
Gear pitch diameter (Dp)	1.236,5 mm
Gear Tooth Height (Hd)	103 mm
Gear Hardening Indicator (Temp _{ra})	
PERFORMANCE	
Basic static axial load rating (C0a)	6.660 kN
Static tilting moment rating (M0r)	2.139 kNm

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PERFORMANCE (CONTINUED)	
Normal tooth force (Fnom)	142 kN
Maximum tooth force (Fmax)	284 kN
MISCELLANEOUS	
Pattern (Schema)	A
PERFORMANCE RATINGS	
Rating Axial Static	6.660 kN Not simultaneous with other listed dynamic ratings
Rating Tilting Moment Static	2.139 kNm Not simultaneous with other listed dynamic ratings
Rating Tooth Force Normal	142 kN Not simultaneous with other listed dynamic ratings
Rating Tooth Force Max	284 kN Not simultaneous with other listed dynamic ratings
MOUNTING INTERFACES	
Outer ring mounting	56 holes - 56; M24
Inner ring mounting	48 holes - 48; M24
GEAR INTERFACE	
Pitch system	module
Module reference	12 mm
Number of teeth	101
SOURCE TRACEABILITY	
Source document code	LA-LEONESSA-INTERNAL-GEAR-CATALOG-2017
Source file	SLEWING-BEARINGS-WITH-INTERNAL-GEAR.pdf
PDF page	12
Printed page	12

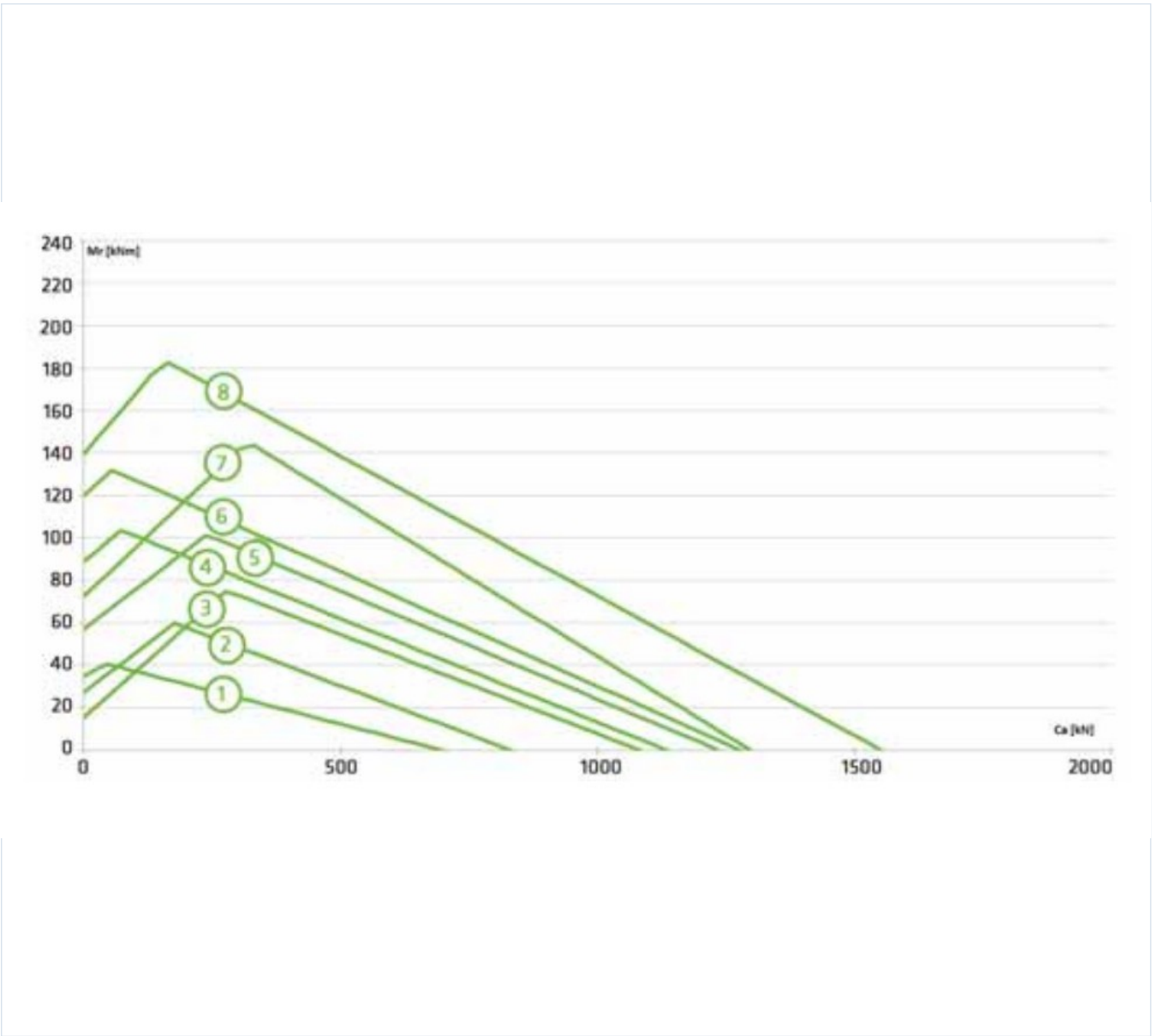
Complete Product Data

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SOURCE TRACEABILITY (CONTINUED)	
Source language	EN
Original unit system	Metric
PUBLISHED TECHNICAL MEDIA	
Load Curve Chart	la-leonessa-1si-static_load_curve.webp SHA-256: 0b170a48507420b5ae37a22d4354cc69ba563923e9226723d7a4253fd72d5189
Outline Drawing	la-leonessa-1si-drawing.webp SHA-256: 3c0269351f1480df2b4130d7fb5c79552a0896a4f557467d7b138da54c54c490

Published Load / Performance Chart

Use the published chart as a preliminary selection aid only. The model legend, curve family and source document must be reviewed together with the operating load case.



la-leonessa-1si-static_load_curve.webp | SHA-256:
0b170a48507420b5ae37a22d4354cc69ba563923e9226723d7a4253fd72d5189

Engineering note: final approval must also consider mounting rigidity, bolt capacity, duty cycle, lubrication, temperature, environment and installation conditions.

Source and Verification Traceability

PUBLIC RECORD UID

27RME4IXNVYWSUROHIZSX54U4Z

SOURCE FILE

SLEWING-BEARINGS-WITH-INTERNAL-GEAR.
pdf

VERIFICATION

Level 3 - MERYDOM Engineering
Verified

SOURCE DOCUMENT

LA-LEONESSA-INTERNAL-GEAR-CATALOG-20
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SOURCE LOCATION

PDF page 12 | Printed page 12

REVIEWED BY

MERYDOM Engineering Department

Engineering Confirmation Boundary

- 1 Confirm the exact model designation and all installation-envelope dimensions.
- 2 Confirm mounting-hole quantity, bolt circle, hole specification, bolt grade and preload.
- 3 Confirm gear arrangement, pitch system, tooth count, backlash and mating-pinion data.
- 4 Confirm axial, radial and moment loads, load combinations, duty cycle and required life.
- 5 Confirm support flatness and stiffness, lubrication, sealing, temperature and environment.
- 6 Final drawing revision, manufacturing tolerances and documentation package are confirmed with the quotation.

Request Price, Delivery and Final Engineering Confirmation

Email: jovi@merydom.com | Email: andi@merydom.com | WhatsApp: +86 17705201170

Product page: <https://rotnex.com/it/prodotti/cuscinetti-di-rotazione-sostitutivi/la-leonessa/vi152a04/>

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