

Factory-Verified Replacement

MERYDOM 32-25 2500/2-06880

Certified for interchange with IMO 32-25 2500/2-06880.
This document consolidates the public product record,
complete published specifications, technical media,
source traceability and engineering confirmation notes.

LEVEL 3 - MERYDOM ENGINEERING VERIFIED

Reviewed by MERYDOM Engineering Department. Final application approval must confirm loads, duty cycle,
mounting rigidity, bolt capacity, lubrication and operating conditions.

MERYDOM MODEL

32-25 2500/2-06880

REFERENCE

IMO 32-25 2500/2-06880

SERIES

325 Series

STRUCTURE

Three-row roller

OVERALL OD

2,681 mm

OVERALL ID

2,214 mm

OVERALL HEIGHT

mm

GEAR

Internal gear

Published Technical Drawing



imo-32252500206880-drawing.webp

Complete Product Data

All values below are generated from the current public verified replacement record. Source values are retained and metric references are shown where available.

MERYDOM CERTIFIED PRODUCT	
Product brand	MERYDOM
MERYDOM model	32-25 2500/2-06880
Certified interchangeable with	IMO 32-25 2500/2-06880
Verification status	Level 3 - MERYDOM Engineering Verified
Reviewed by	MERYDOM Engineering Department
Public record UID	522HXVRSDBD34P3D4GEIURAAUJ
MATERIALS	
Configurable ring material options	42CrMo / 50Mn
Seal material	NBR - Nitrile rubber
Configurable spacer material options	Engineering nylon / Brass
IDENTIFICATION	
Reference brand	IMO
Reference series	325 Series
Reference model	32-25 2500/2-06880
Bearing structure	Three-row roller
Gear arrangement	Internal gear
DIMENSION	
Overall outside diameter (Da)	2,681 mm
Overall inside diameter (di)	2,214 mm
Assembly weight (G)	1,545 kg

Complete Product Data

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MOUNTING	
Outer ring bolt circle (La)	2,615 mm
Inner ring bolt circle (Li)	2,375 mm
Outer ring mounting-hole count (na)	54
GEAR	
Gear pitch diameter (d)	2,232 mm
Gear module (m)	18 mm
Gear tooth count (z)	124
Addendum modification coefficient (x)	-0.5
PERFORMANCE	
Permitted circumferential force, normal (fz_norm)	217 kN
Permitted circumferential force, maximum (fz_max)	394 kN
Static radial load rating (Co_rad)	1,963 kN
Static axial load rating, tension (Co_ax_T)	18,064 kN
Static axial load rating, compression (Co_ax_H)	10,628 kN
Dynamic radial load rating (C_rad)	855 kN
Dynamic axial load rating, tension (C_ax_T)	2,723 kN
Dynamic axial load rating, compression (C_ax_H)	1,996 kN
PERFORMANCE RATINGS	
Fz Norm	217 kN Not simultaneous with other listed dynamic ratings
Fz Max	394 kN Not simultaneous with other listed dynamic ratings

Complete Product Data

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PERFORMANCE RATINGS (CONTINUED)	
Co Rad	1,963 kN Not simultaneous with other listed dynamic ratings
Co Ax T	18,064 kN Not simultaneous with other listed dynamic ratings
Co Ax H	10,628 kN Not simultaneous with other listed dynamic ratings
C Rad	855 kN Not simultaneous with other listed dynamic ratings
C Ax T	2,723 kN Not simultaneous with other listed dynamic ratings
C Ax H	1,996 kN Not simultaneous with other listed dynamic ratings
MOUNTING INTERFACES	
Outer ring mounting	54 holes - See source drawing
Inner ring mounting	holes - See source drawing
GEAR INTERFACE	
Pitch system	module
Module reference	18 mm
Number of teeth	124
SOURCE TRACEABILITY	
Source document code	IMO_TRIPLE_ROW_ROLLER_EN
Source file	imo_rollendrehverbindung-en.pdf
PDF page	5
Printed page	Not published
Source language	EN
Original unit system	Metric

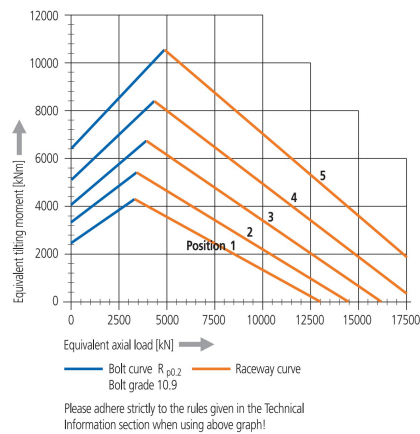
Complete Product Data

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PUBLISHED TECHNICAL MEDIA	
Load Curve Chart	imo-32252500206880-curve.webp SHA-256: 52fbf5d8f3417d1f45453755727ddb33f4e8035b7d1cb58bbf178a361750b964
Outline Drawing	imo-32252500206880-drawing.webp SHA-256: c93b57739309bfc78224ae6fc12277f40eb63d85c06edb9c8f25e9948b36272a

Published Load / Performance Chart

Use the published chart as a preliminary selection aid only. The model legend, curve family and source document must be reviewed together with the operating load case.



Bearing ring material: 42CrMo4V
6 to 10 Taper type grease nipples on each circumferential row
Mounting holes equally spaced
Raceway system supplied pre-lubricated
Dimensions without tolerances DIN ISO 2768 coarse

Clearances

Position	Radial clearance	Axial clearance
1	max. 0.25	max. 0.08
2	max. 0.25	max. 0.08
3	max. 0.33	max. 0.10
4	max. 0.33	max. 0.10
5	max. 0.40	max. 0.13

imo-32252500206880-curve.webp | SHA-256: 52fbf5d8f3417d1f45453755727ddb33f4e8035b7d1cb58bbf178a361750b964

Engineering note: final approval must also consider mounting rigidity, bolt capacity, duty cycle, lubrication, temperature, environment and installation conditions.

Source and Verification Traceability

PUBLIC RECORD UID 522HXVRSDBD34P3D4GEIURAAUJ	SOURCE DOCUMENT IMO_TRIPLE_ROW_ROLLER_EN
SOURCE FILE imo_rollendrehverbindung-en.pdf	SOURCE LOCATION PDF page 5 Printed page Not published
VERIFICATION Level 3 - MERYDOM Engineering Verified	REVIEWED BY MERYDOM Engineering Department

Engineering Confirmation Boundary

- 1

Confirm the exact model designation and all installation-envelope dimensions.
- 2

Confirm mounting-hole quantity, bolt circle, hole specification, bolt grade and preload.
- 3

Confirm gear arrangement, pitch system, tooth count, backlash and mating-pinion data.
- 4

Confirm axial, radial and moment loads, load combinations, duty cycle and required life.
- 5

Confirm support flatness and stiffness, lubrication, sealing, temperature and environment.
- 6

Final drawing revision, manufacturing tolerances and documentation package are confirmed with the quotation.

Request Price, Delivery and Final Engineering Confirmation

Email: jovi@merydom.com | Email: andi@merydom.com | WhatsApp: +86 17705201170

Product page: <https://rotnex.com/products/slewing-bearing-replacements/imo/32-25-2500-2-06880/>

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