

Factory-Verified Replacement

MERYDOM 92-32 1055/1-06225

Certified for interchange with IMO 92-32 1055/1-06225.  
This document consolidates the public product record,  
complete published specifications, technical media,  
source traceability and engineering confirmation notes.

LEVEL 3 - MERYDOM ENGINEERING VERIFIED

Reviewed by MERYDOM Engineering Department. Final application approval must confirm loads, duty cycle,  
mounting rigidity, bolt capacity, lubrication and operating conditions.

MERYDOM MODEL

92-32 1055/1-06225

REFERENCE

IMO 92-32 1055/1-06225

SERIES

932 Series

STRUCTURE

Ball bearing with flange rings

OVERALL OD

1,200 mm

OVERALL ID

912 mm

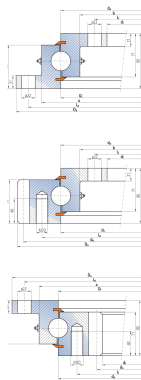
OVERALL HEIGHT

mm

GEAR

Internal gear

Published Technical Drawing



imo-92321055106225-drawing.webp

## Complete Product Data

All values below are generated from the current public verified replacement record. Source values are retained and metric references are shown where available.

| MERYDOM CERTIFIED PRODUCT            |                                        |
|--------------------------------------|----------------------------------------|
| Product brand                        | MERYDOM                                |
| MERYDOM model                        | 92-32 1055/1-06225                     |
| Certified interchangeable with       | IMO 92-32 1055/1-06225                 |
| Verification status                  | Level 3 - MERYDOM Engineering Verified |
| Reviewed by                          | MERYDOM Engineering Department         |
| Public record UID                    | YE7SOBMUJ4PED3ZR2BGEZI22MV             |
| MATERIALS                            |                                        |
| Configurable ring material options   | 42CrMo / 50Mn                          |
| Seal material                        | NBR - Nitrile rubber                   |
| Configurable spacer material options | Engineering nylon / Brass              |
| IDENTIFICATION                       |                                        |
| Reference brand                      | IMO                                    |
| Reference series                     | 932 Series                             |
| Reference model                      | 92-32 1055/1-06225                     |
| Bearing structure                    | Ball bearing with flange rings         |
| Gear arrangement                     | Internal gear                          |
| DIMENSION                            |                                        |
| Overall outside diameter (Da)        | 1,200 mm                               |
| Overall inside diameter (di)         | 912 mm                                 |
| Assembly weight (G)                  | 176 kg                                 |

Complete Product Data

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| MOUNTING                                          |                                                               |
|---------------------------------------------------|---------------------------------------------------------------|
| Outer ring bolt circle (La)                       | 1,160 mm                                                      |
| Outer ring mounting-hole count (na)               | 30                                                            |
| Inner ring bolt circle (Li)                       | 994 mm                                                        |
| Inner ring mounting-hole count (ni)               | 30                                                            |
| GEAR                                              |                                                               |
| Gear pitch diameter (d)                           | 930 mm                                                        |
| Gear module (m)                                   | 10 mm                                                         |
| Gear tooth count (z)                              | 93                                                            |
| PERFORMANCE                                       |                                                               |
| Permitted circumferential force, normal (fz_norm) | 47 kN                                                         |
| Permitted circumferential force, maximum (fz_max) | 86 kN                                                         |
| Static radial load rating (Co_rad)                | 1,137 kN                                                      |
| Static axial load rating (Co_ax)                  | 3,043 kN                                                      |
| Dynamic radial load rating (C_rad)                | 427 kN                                                        |
| Dynamic axial load rating (C_ax)                  | 497 kN                                                        |
| PERFORMANCE RATINGS                               |                                                               |
| Fz Norm                                           | 47 kN   Not simultaneous with other listed dynamic ratings    |
| Fz Max                                            | 86 kN   Not simultaneous with other listed dynamic ratings    |
| Co Rad                                            | 1,137 kN   Not simultaneous with other listed dynamic ratings |
| Co Ax                                             | 3,043 kN   Not simultaneous with other listed dynamic ratings |

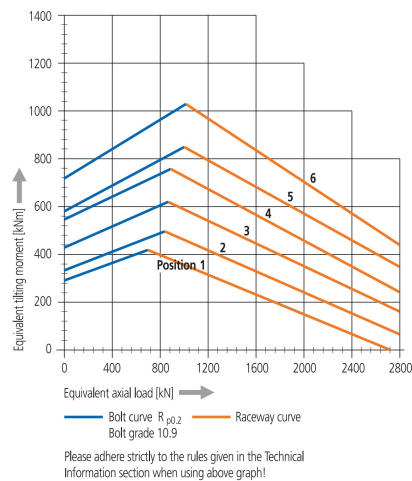
Complete Product Data

All values below are generated from the current public verified replacement record. Source values are retained and metric references are shown where available.

| PERFORMANCE RATINGS (CONTINUED) |                                                                                                                |
|---------------------------------|----------------------------------------------------------------------------------------------------------------|
| C Rad                           | 427 kN   Not simultaneous with other listed dynamic ratings                                                    |
| C Ax                            | 497 kN   Not simultaneous with other listed dynamic ratings                                                    |
| MOUNTING INTERFACES             |                                                                                                                |
| Outer ring mounting             | 30 holes - See source drawing                                                                                  |
| Inner ring mounting             | 30 holes - See source drawing                                                                                  |
| GEAR INTERFACE                  |                                                                                                                |
| Pitch system                    | module                                                                                                         |
| Module reference                | 10 mm                                                                                                          |
| Number of teeth                 | 93                                                                                                             |
| SOURCE TRACEABILITY             |                                                                                                                |
| Source document code            | IMO_FLANGE_BALL_EN                                                                                             |
| Source file                     | imo_kugeldrehverbindung_mit_flanschring-en.pdf                                                                 |
| PDF page                        | 7                                                                                                              |
| Printed page                    | Not published                                                                                                  |
| Source language                 | EN                                                                                                             |
| Original unit system            | Metric                                                                                                         |
| PUBLISHED TECHNICAL MEDIA       |                                                                                                                |
| Load Curve Chart                | imo-92321055106225-curve.webp   SHA-256:<br>a44feff5429d64f7d07f60850d7264707f422d0db41338a7dd379f06d9b83d9f   |
| Outline Drawing                 | imo-92321055106225-drawing.webp   SHA-256:<br>a7b3ea7414e98cf4e3b3dbefec2ad21c277d1a7289ac0de3d5305f88df9f914f |

Published Load / Performance Chart

Use the published chart as a preliminary selection aid only. The model legend, curve family and source document must be reviewed together with the operating load case.



Radial clearance: 0 - 0.2 mm  
Axial tilting clearance: 0 - 0.4 mm  
Bearing ring material: C45N  
6 Taper type grease nipples on the circumference  
Mounting holes equally spaced  
Raceway system supplied pre-lubricated.  
Dimensions without tolerances DIN ISO 2768 coarse

imo-92321055106225-curve.webp | SHA-256: a44feff5429d64f7d07f60850d7264707f422d0db41338a7dd379f06d9b83d9f

Engineering note: final approval must also consider mounting rigidity, bolt capacity, duty cycle, lubrication, temperature, environment and installation conditions.

Source and Verification Traceability

|                                                                                       |                                                                                   |
|---------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|
| <div>PUBLIC RECORD UID</div> <div>YE7SOBMUJ4PED3ZR2BGEZI22MV</div>                    | <div>SOURCE DOCUMENT</div> <div>IMO_FLANGE_BALL_EN</div>                          |
| <div>SOURCE FILE</div> <div>imo_kugeldrehverbindung_mit_flanschr<br/>ing-en.pdf</div> | <div>SOURCE LOCATION</div> <div>PDF page 7   Printed page Not<br/>published</div> |
| <div>VERIFICATION</div> <div>Level 3 - MERYDOM Engineering<br/>Verified</div>         | <div>REVIEWED BY</div> <div>MERYDOM Engineering Department</div>                  |

Engineering Confirmation Boundary

- 1

Confirm the exact model designation and all installation-envelope dimensions.
- 2

Confirm mounting-hole quantity, bolt circle, hole specification, bolt grade and preload.
- 3

Confirm gear arrangement, pitch system, tooth count, backlash and mating-pinion data.
- 4

Confirm axial, radial and moment loads, load combinations, duty cycle and required life.
- 5

Confirm support flatness and stiffness, lubrication, sealing, temperature and environment.
- 6

Final drawing revision, manufacturing tolerances and documentation package are confirmed with the quotation.

Request Price, Delivery and Final Engineering Confirmation

Email: jovi@merydom.com | Email: andi@merydom.com | WhatsApp: +86 17705201170

Product page: <https://rotnex.com/products/slewing-bearing-replacements/imo/92-32-1055-1-06225/>

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