

Factory-Verified Replacement

MERYDOM 1254E-12R-300

Certified for interchange with Tibet Makina 1254E-12R-300. This document consolidates the public product record, complete published specifications, technical media, source traceability and engineering confirmation notes.

LEVEL 3 - MERYDOM ENGINEERING VERIFIED

Reviewed by MERYDOM Engineering Department. Final application approval must confirm loads, duty cycle, mounting rigidity, bolt capacity, lubrication and operating conditions.

MERYDOM MODEL
1254E-12R-300

REFERENCE
Tibet Makina 1254E-12R-300

SERIES
THREE_ROW_ROLLER_EXTERNAL Series

STRUCTURE
Rolos de tr s carreiras

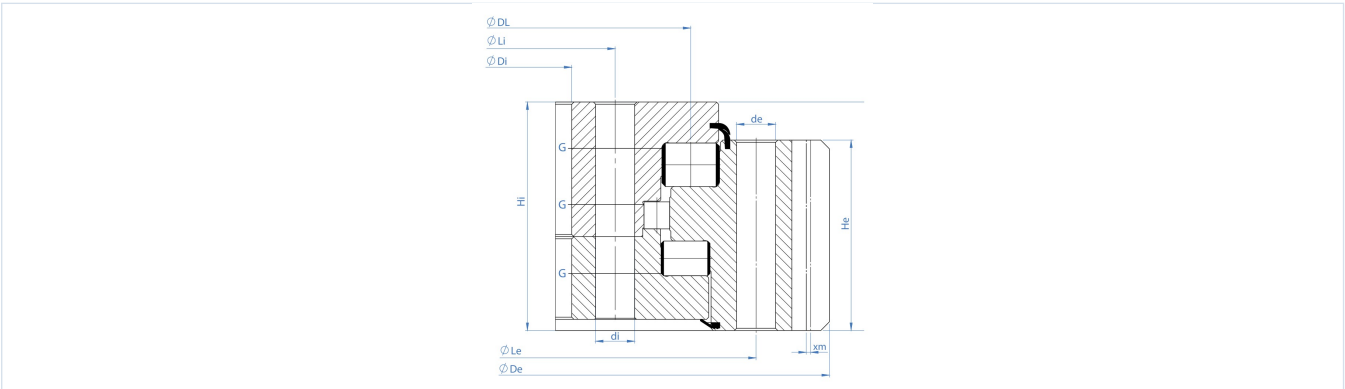
OVERALL OD
1,461 mm

OVERALL ID
1,103 mm

OVERALL HEIGHT
132 mm

GEAR
Engrenagem externa

Published Technical Drawing



three_row_roller_external-drawing.webp

Complete Product Data

All values below are generated from the current public verified replacement record. Source values are retained and metric references are shown where available.

MERYDOM CERTIFIED PRODUCT	
Product brand	MERYDOM
MERYDOM model	1254E-12R-300
Certified interchangeable with	Tibet Makina 1254E-12R-300
Verification status	Level 3 - MERYDOM Engineering Verified
Reviewed by	MERYDOM Engineering Department
Public record UID	MKEZTYUEQSUMEK2JLR5DAKNZUJ
MATERIALS	
Configurable ring material options	42CrMo / 50Mn
Seal material	NBR - Nitrile rubber
Configurable spacer material options	Engineering nylon / Brass
IDENTIFICATION	
Reference brand	Tibet Makina
Reference series	THREE_ROW_ROLLER_EXTERNAL Series
Reference model	1254E-12R-300
Bearing structure	Rolos de tr s carreiras
Gear arrangement	Engrenagem externa
DIMENSION	
Mass (Kg)	580 kg
Overall outside diameter (De)	1.461 mm
Overall inside diameter (Di)	1.103 mm

Complete Product Data

All values below are generated from the current public verified replacement record. Source values are retained and metric references are shown where available.

DIMENSION (CONTINUED)	
Overall height (H)	132 mm
Outer ring height (He)	106 mm
Inner ring height (Hi)	123 mm
MOUNTING	
Outer ring bolt circle (Le)	1.355 mm
Inner ring bolt circle (Li)	1.155 mm
Outer ring mounting-hole count (ne)	36
Inner ring mounting-hole count (ni)	36
Outer ring mounting-hole specification (de)	26 mm
Inner ring mounting-hole specification (di)	26 mm
GEAR	
Gear module (m)	12 mm
Gear tooth count (z)	119
Addendum modification product x*m (xm)	6 mm
PERFORMANCE	
Normal tooth force (Ft_normal)	122 kN
Maximum tooth force (Ft_max)	244 kN
MISCELLANEOUS	
Raceway Pitch Diameter (DL)	1.254 mm
Lubrication Zerk Count (G)	9

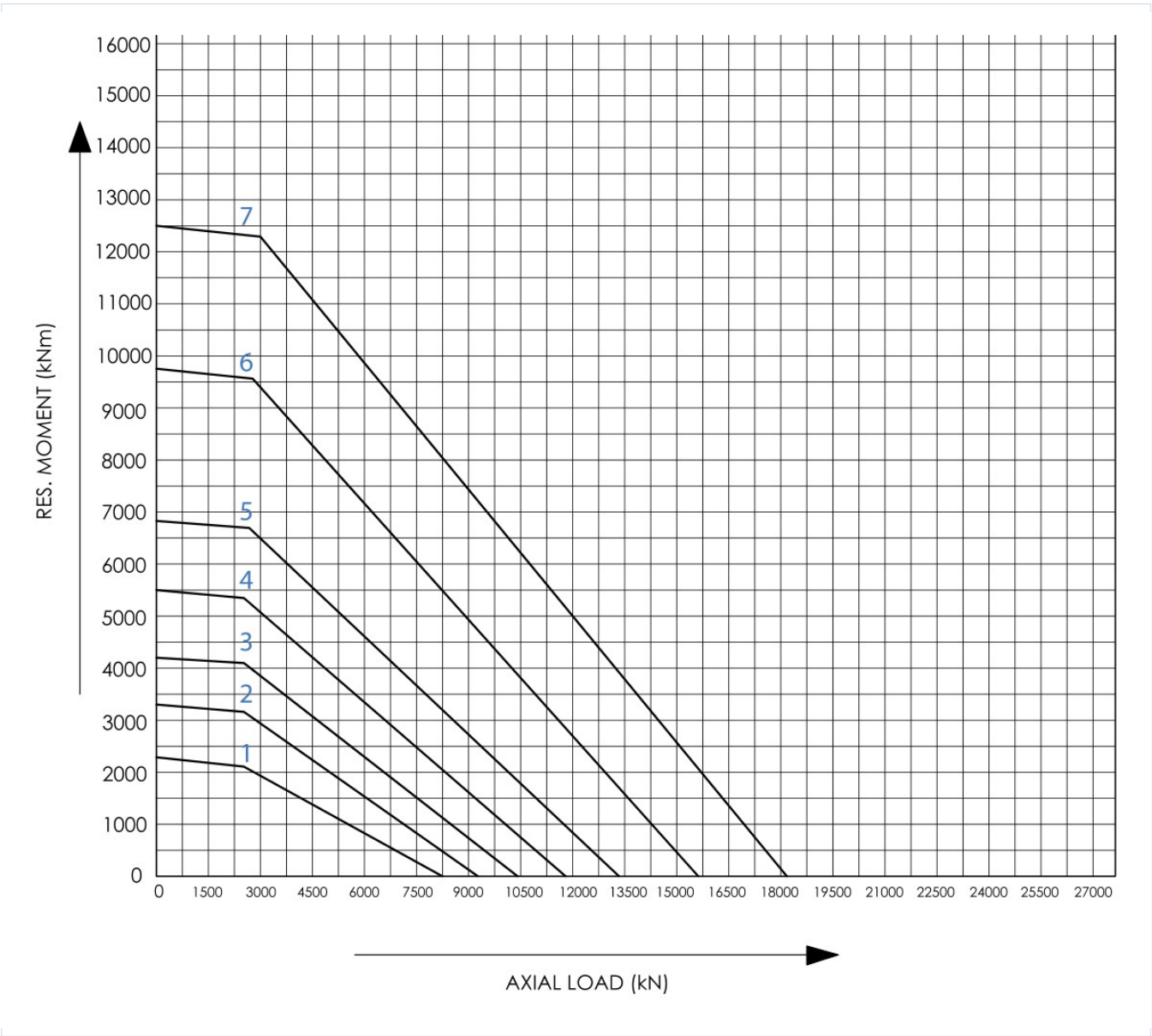
Complete Product Data

All values below are generated from the current public verified replacement record. Source values are retained and metric references are shown where available.

PERFORMANCE RATINGS	
Rating Tooth Force Normal	122 kN Not simultaneous with other listed dynamic ratings
Rating Tooth Force Max	244 kN Not simultaneous with other listed dynamic ratings
MOUNTING INTERFACES	
Outer ring mounting	36 holes - de 26 mm
Inner ring mounting	36 holes - di 26 mm
GEAR INTERFACE	
Pitch system	module
Module reference	12 mm
Number of teeth	119
SOURCE TRACEABILITY	
Source document code	TIBET_MAKINA_2015_CATALOG
Source file	tibet_makina_2015.pdf
PDF page	50
Printed page	50
Source language	TR-EN
Original unit system	Metric
PUBLISHED TECHNICAL MEDIA	
Load Curve Chart	three_row_roller_external-static-load-curve.webp SHA-256: 9a0c070dee20ffd6e30589bc41a32aaf41d16ada38035718b5429329abe8a322
Outline Drawing	three_row_roller_external-drawing.webp SHA-256: f4ec04266cc0407f381bcbbcf97165d4eeae1bd2cf54cc3039c7a6e37b27aa0d

Published Load / Performance Chart

Use the published chart as a preliminary selection aid only. The model legend, curve family and source document must be reviewed together with the operating load case.



three_row_roller_external-static-load-curve.webp | SHA-256:
9a0c070dee20ffd6e30589bc41a32aaf41d16ada38035718b5429329abe8a322

Engineering note: final approval must also consider mounting rigidity, bolt capacity, duty cycle, lubrication, temperature, environment and installation conditions.

Source and Verification Traceability

PUBLIC RECORD UID**MKEZTYUEQSUMEK2JLR5DAKNZUJ****SOURCE DOCUMENT****TIBET_MAKINA_2015_CATALOG****SOURCE FILE****tibet_makina_2015.pdf****SOURCE LOCATION****PDF page 50 | Printed page 50****VERIFICATION****Level 3 - MERYDOM Engineering
Verified****REVIEWED BY****MERYDOM Engineering Department**

Engineering Confirmation Boundary

- 1 Confirm the exact model designation and all installation-envelope dimensions.
- 2 Confirm mounting-hole quantity, bolt circle, hole specification, bolt grade and preload.
- 3 Confirm gear arrangement, pitch system, tooth count, backlash and mating-pinion data.
- 4 Confirm axial, radial and moment loads, load combinations, duty cycle and required life.
- 5 Confirm support flatness and stiffness, lubrication, sealing, temperature and environment.
- 6 Final drawing revision, manufacturing tolerances and documentation package are confirmed with the quotation.

Request Price, Delivery and Final Engineering Confirmation

Email: jovi@merydom.com | Email: andi@merydom.com | WhatsApp: +86 17705201170Product page: <https://rotnex.com/pt/produtos/rolamentos-de-giro-de-substituicao/tibet-makina/1254e-12r-300/>

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